



## Slewing ring fixing bolts

Let regularly check or change  
your bolts for slewing ring



Irreproachable traceability  
through the hitting lot  
number on the top of the  
bolt



### Follow the manufacturer recommendations:

- Verification of the tightening of the slewing ring bolts every year, following the instructions in **Chapter 65E "Slewing ring fixing bolts"** or **paragraph "Slewing ring fixing bolts"** of your catalog that comes with the crane.
- Systematic preventive exchange of the slewing ring bolts **untreated** every 8 years or after 16000 hours of operation of the machine.
- Systematic preventive exchange of the slewing ring bolts **treated** every 12 years or after 24000 hours of operation of the machine.
- Systematic exchange of the slewing ring bolts by change of the slewing ring of the crane, unless specific instructions from Manitowoc.

### Characteristics:

- Specially selected and adapted to your crane.
- Define according to specific standards that meet precise specifications imposed to all our suppliers.
- Identification and quality control as soon as the parts are received.

### Scan or click to access online support:

*Please contact your usual Manitowoc Crane Care agent as of now.*

